

6	1	909-2910C	PIPE, COLLAR			
5	1	909-29014	COVER, UPPER			
4	1	909-29102	COVER, LOWER			
3	1	909-29027-03	SOCKET, JOINT		SUS 304	
2	1	909-29027-02	BASE	6.5THK	SUS 304	
1	1	909-29027-01	PIPE	Φ38x2THK	SUS 304	
SL No	QTY	PART / STOCK No	DESCRIPTION	SIZE	COMPANY STD / IS	WT. (kg)
					MATERIAL	
△	DMRC BG METRO CARS					
			PRODUCT			
			REF DGS			
			MATERIAL			
			HEAT TREAT			
			UPPARE HEAT			
			TITLE			
			APPROV	PV GAYATHRI	24/10/2018	
			REV'D	KRISHNA PRASAD	24/10/2018	
			CHECKD	KRISHNA PRASAD	24/10/2018	
			DRAWN	PURUSHOTHAMAN	25/09/2018	
			SCALE	1 OF 1	SHEET	
			NTS		Welding Detail	
			ERS No		ALT	
IN SECTION-D3 WELDING DETAIL REVISED ECN : 90905528			DATE: 07/12/18 BY: [Signature] CHECKED: [Signature]		BEML LIMITED	
ALTD	ECN NO CHANGES		909-29027		1	



NOTE:
1. ASSEMBLY SHALL CONFORM TO PTS DOC. No. GR/TD/3015.